

WHAT IS CLAIMED IS:

1. A method comprising: drying a liquid coating composition containing a volatile solvent and a binder coated to a base film containing cellulose triacetate, wherein drying
5 of the coated base film is started within 10 seconds from coating, and a residual solvent content of the coating is reduced to 30% or less based on the binder within 30 seconds from coating.
2. The method according to claim 1, wherein the drying
10 of the coated base film includes heating a side of the base film opposite the coated side.
3. The method according to claim 2, wherein the heating
is carried out by using radiant heat from a radiant heater.
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4. The method according to claim 2, wherein the heating
is carried out by bringing the base film into contact with a conductive heater.
- 20 5. The method according to claim 1, wherein the liquid coating composition is coated to the base film in an amount of 10 ml/m² or less.
- 25 6. The method according to claim 2, wherein the liquid coating composition is coated to the base film in an amount

of 10 ml/m² or less.

7. The method according to claim 3, wherein the liquid
coating composition is coated to the base film in an amount
5 of 10 ml/m² or less.

8. The method according to claim 4, wherein the liquid
coating composition is coated to the base film in an amount
of 10 ml/m² or less.

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